

19.0 - MATERIALS HANDLING, STORAGE, USE AND DISPOSAL

The following information, pages 3 - 8, contains procedures based on OSHA Part 1926 Subpart H - Materials Handling, Storage, Use, and Disposal.

SOURCE: OSHA Part 1926, CONSTRUCTION SAFETY & HEALTH COMPLIANCE

Title: Procedures and General Requirements for Storage of Materials

(a) **General.** (1) All materials stored in tiers shall be stacked, racked, blocked, interlocked, or otherwise secured to prevent sliding, falling or collapse.

(2) Maximum safe load limits of floors within buildings and structures, in pounds per square foot, shall be conspicuously posted in all storage areas, except for floor or slab on grade. Maximum safe loads shall not be exceeded.

(3) Aisles and passageways shall be kept clear to provide for the free and safe movement of material handling equipment or employees. Such areas shall be kept in good repair.

(4) When a difference in road or working levels exist, means such as ramps, blocking, or grading shall be used to ensure the safe movement of vehicles between the two levels.

(b) **Material storage.** (1) Material stored inside buildings under construction shall not be placed within 6 feet of any hoistway or inside floor openings, nor within 10 feet of an exterior wall which does not extend above the top of the material stored.

* (2) Each employee required to work on stored material in silos, hoppers, tanks, and similar storage areas shall be equipped with personal fall arrest equipment meeting the requirements of company fall protection program.

1926.250(b)(3)

(3) Noncompatible materials shall be segregated in storage.

(4) Bagged materials shall be stacked by stepping back the layers and cross-keying the bags at least every 10 bags high.

(5) Materials shall not be stored on scaffolds or runways in excess of supplies needed for immediate operations.

(6) Brick stacks shall not be more than 7 feet in height. When a loose brick stack reaches a height of 4 feet, it shall be tapered back 2 inches in every foot of height above the 4-foot level.

(7) When masonry blocks are stacked higher than 6 feet, the stack shall be tapered back one-half block per tier above the 6-foot level.

(8) Lumber:

(i) Used lumber shall have all nails withdrawn before stacking.

(ii) Lumber shall be stacked on level and solidly supported sills.

- (iii) Lumber shall be so stacked as to be stable and self-supporting.
- (iv) Lumber piles shall not exceed 20 feet in height provided that lumber to be handled manually shall not be stacked more than 16 feet high.
- (9) Structural steel, poles, pipe, bar stock, and other cylindrical materials, unless racked, shall be stacked and blocked so as to prevent spreading or tilting.

1926.250(c)

(c) "Housekeeping." Storage areas shall be kept free from accumulation of materials that constitute hazards from tripping, fire, explosion, or pest harborage. Vegetation control will be exercised when necessary.

(d) "Dockboards (bridge plates)." (1) Portable and powered dockboards shall be strong enough to carry the load imposed on them.

(2) Portable dockboards shall be secured in position, either by being anchored or equipped with devices which will prevent their slipping.

(3) Handholds, or other effective means, shall be provided on portable dockboards to permit safe handling.

(4) Positive protection shall be provided to prevent railroad cars from being moved while dockboards or bridge plates are in position.

PART II: Program for Rigging Equipment for Material Handling.

(a) **General.** (1) Rigging equipment for material handling shall be inspected prior to use on each shift and as necessary during its use to ensure that it is safe. Defective rigging equipment shall be removed from service.

(2) Rigging equipment shall not be loaded in excess of its recommended safe working load, as prescribed in Tables H-1 through H-20 in this program, following 1926.252(e) for the specific equipment.

(3) Rigging equipment, when not in use, shall be removed from the immediate work area so as not to present a hazard to employees.

(4) Special custom design grabs, hooks, clamps, or other lifting accessories, for such units as modular panels, prefabricated structures and similar materials, shall be marked to indicate the safe working loads and shall be proof-tested prior to use to 125 percent of their rated load.

(5) "Scope." This section applies to slings used in conjunction with other material handling equipment for the movement of material by hoisting, in employments covered by this part. The types of slings

covered are those made from alloy steel chain, wire rope, metal mesh, natural or synthetic fiber rope (conventional three strand construction), and synthetic web (nylon, polyester, and polypropylene).

1926.251(a)(6)

(6) "Inspections." Each day before being used, the sling and all fastenings and attachments shall be inspected for damage or defects by a competent person designated by The Company. Additional inspections shall be performed during sling use, where service conditions warrant. Damaged or defective slings shall be immediately removed from service.

(b) Alloy steel chains. (1) Welded alloy steel chain slings shall have permanently affixed durable identification stating size, grade, rated capacity, and sling manufacturer.

(2) Hooks, rings, oblong links, pear-shaped links, welded or mechanical coupling links, or other attachments, when used with alloy steel chains, shall have a rated capacity at least equal to that of the chain.

(3) Job or shop hooks and links, or makeshift fasteners, formed from bolts, rods, etc., or other such attachments, shall not be used.

(4) Rated capacity (working load limit) for alloy steel chain slings shall conform to the values shown in Table H-1.

(5) Whenever wear at any point of any chain link exceeds that shown in Table H-2, the assembly shall be removed from service.

(6) "Inspections." (i) In addition to the inspection required by other paragraphs of this section, a thorough periodic inspection of alloy steel chain slings in use shall be made on a regular basis, to be determined on the basis of (A) frequency of sling use; (B) severity of service conditions; (C) nature of lifts being made; and (D) experience gained on the service life of slings used in similar circumstances. Such inspections shall in no event be at intervals greater than once every 12 months.

1926.251(b)(6)(ii)

(ii) The Company shall make and maintain a record of the most recent month in which each alloy steel chain sling was thoroughly inspected, and shall make such record available for examination.

(c) Wire rope. (1) Tables H-3 through H-14 shall be used to determine the safe working loads of various sizes and classifications of improved plow steel wire rope and wire rope slings with various types of terminals. For sizes, classifications, and grades not included in these tables, the safe working load recommended by the manufacturer for specific, identifiable products shall be followed, provided that a safety factor of

not less than 5 is maintained.

(2) Protruding ends of strands in splices on slings and bridles shall be covered or blunted.

(3) Wire rope shall not be secured by knots, except on haul back lines on scrapers.

(4) The following limitations shall apply to the use of wire rope:

(i) An eye splice made in any wire rope shall have not less than three full tucks. However, this requirement shall not operate to preclude the use of another form of splice or connection which can be shown to be as efficient and which is not otherwise prohibited.

1926.251(c)(4)(ii)

(ii) Except for eye splices in the ends of wires and for endless rope slings, each wire rope used in hoisting or lowering, or in pulling loads; shall consist of one continuous piece without knot or splice.

(iii) Eyes in wire rope bridles, slings, or bull wires shall not be formed by wire rope clips or knots.

(iv) Wire rope shall not be used if, in any length of eight diameters, the total number of visible broken wires exceeds 10 percent of the total number of wires, or if the rope shows other signs of excessive wear, corrosion, or defect.

(5) When U-bolt wire rope clips are used to form eyes, Table H-20 shall be used to determine the number and spacing of clips.

(i) When used for eye splices, the U-bolt shall be applied so that the "U" section is in contact with the dead end of the rope.

(6) Slings shall not be shortened with knots or bolts or other makeshift devices.

(7) Sling legs shall not be kinked.

(8) Slings used in a basket hitch shall have the loads balanced to prevent slippage.

(9) Slings shall be padded or protected from the sharp edges of their loads.

1926.251(c)(10)

(10) Hands or fingers shall not be placed between the sling and its load while the sling is being tightened around the load.

(11) Shock loading is prohibited.

(12) A sling shall not be pulled from under a load when the load is resting on the sling.

(13) "Minimum sling lengths." (i) Cable laid and 6 X 19 and 6 X 37 slings shall have minimum clear length of wire rope 10 times the component rope diameter between splices, sleeves or end fittings.

(ii) Braided slings shall have a minimum clear length of wire rope 40 times the component rope diameter between the loops or end fittings.

(iii) Cable laid grommets, strand laid grommets and endless slings shall have a minimum circumferential length of 96 times their body diameter.

(14) "Safe operating temperatures." Fiber core wire rope slings of all grades shall be permanently removed from service if they are exposed to temperatures in excess of 200 deg. F (93.33 deg. C). When nonfiber core wire rope slings of any grade are used at temperatures above 400 deg. F (204.44 deg. C) or below minus 60 deg. F (15.55 deg. C), recommendations of the sling manufacturer regarding use at that temperature shall be followed.

1926.251(c)(15)

(15) "End attachments." (i) Welding of end attachments, except covers to thimbles, shall be performed prior to the assembly of the sling.

(ii) All welded end attachments shall not be used unless proof tested by the manufacturer or equivalent entity at twice their rated capacity prior to initial use. The Company shall retain a certificate of proof test, and make it available for examination.

(d) Natural rope, and synthetic fiber-(1) General. When using natural or synthetic fiber rope slings, Tables H-15, 16, 17, and 18 shall apply.

(2) All splices in rope slings provided by The Company shall be made in accordance with fiber rope manufacturers recommendations.

(i) In manila rope, eye splices shall contain at least three full tucks, and short splices shall contain at least six full tucks (three on each side of the center line of the splice).

(ii) In layed synthetic fiber rope, eye splices shall contain at least four full tucks, and short splices shall contain at least eight full tucks (four on each side of the center line of the splice).

(iii) Strand end tails shall not be trimmed short (flush with the surface of the rope) immediately adjacent to the full tucks. This precaution applies to both eye and short splices and all types of fiber rope. For fiber ropes under 1-inch diameter, the tails shall project at least six rope diameters beyond the last full tuck. For fiber ropes 1-inch diameter and larger, the tails shall project at least 6 inches beyond the last full tuck. In applications where the projecting tails may be objectionable, the tails shall be tapered and spliced into the body of the

rope using at least two additional tucks (which will require a tail length of approximately six rope diameters beyond the last full tuck).

1926.251(d)(2)(iv)

(iv) For all eye splices, the eye shall be sufficiently large to provide an included angle of not greater than 60 deg. at the splice when the eye is placed over the load or support.

(v) Knots shall not be used in lieu of splices.

(3) "Safe operating temperatures." Natural and synthetic fiber rope slings, except for wet frozen slings, may be used in a temperature range from minus 20 deg. F (-28.88 deg. C) to plus 180 deg. F (82.2 deg. C) without decreasing the working load limit. For operations outside this temperature range and for wet frozen slings, the sling manufacturer's recommendations shall be followed.

(4) "Splicing." Spliced fiber rope slings shall not be used unless they have been spliced in accordance with the following minimum requirements and in accordance with any additional recommendations of the manufacturer:

(i) In manila rope, eye splices shall consist of at least three full tucks, and short splices shall consist of at least six full tucks, three on each side of the splice center line.

(ii) In synthetic fiber rope, eye splices shall consist of at least four full tucks, and short splices shall consist of at least eight full tucks, four on each side of the center line.

1926.251(d)(4)(iii)

(iii) Strand end tails shall not be trimmed flush with the surface of the rope immediately adjacent to the full tucks. This applies to all types of fiber rope and both eye and short splices. For fiber rope under 1 inch (2.54 cm) in diameter, the tail shall project at least six rope diameters beyond the last full tuck. For fiber rope 1 inch (2.54 cm) in diameter and larger, the tail shall project at least 6 inches (15.24 cm) beyond the last full tuck. Where a projecting tail interferes with the use of the sling, the tail shall be tapered and spliced into the body of the rope using at least two additional tucks (which will require a tail length of approximately six rope diameters beyond the last full tuck).

(iv) Fiber rope slings shall have a minimum clear length of rope between eye splices equal to 10 times the rope diameter.

(v) Knots shall not be used in lieu of splices.

(vi) Clamps not designed specifically for fiber ropes shall not be used for splicing.

(vii) For all eye splices, the eye shall be of such size to provide an included angle of not greater than 60 degrees at the splice when the eye is placed over the load or support.

(5) "End attachments." Fiber rope slings shall not be used if end attachments in contact with the rope have sharp edges or projections.

1926.251(d)(6)

(6) "Removal from service." Natural and synthetic fiber rope slings shall be immediately removed from service if any of the following conditions are present:

- (i) Abnormal wear.
- (ii) Powdered fiber between strands.
- (iii) Broken or cut fibers.
- (iv) Variations in the size or roundness of strands.
- (v) Discoloration or rotting.
- (vi) Distortion of hardware in the sling.

(e) Synthetic webbing (nylon, polyester, and polypropylene). (1) The Company shall have each synthetic web sling marked or coded to show:

- (i) Name or trademark of manufacturer.
- (ii) Rated capacities for the type of hitch.
- (iii) Type of material.

(2) Rated capacity shall not be exceeded.

(3) "Webbing." Synthetic webbing shall be of uniform thickness and width and selvage edges shall not be split from the webbing's width.

(4) "Fittings." Fittings shall be:

- (i) Of a minimum breaking strength equal to that of the sling; and

1926.251(e)(4)(ii)

- (ii) Free of all sharp edges that could in any way damage the webbing.

(5) "Attachment of end fittings to webbing and formation of eyes." Stitching shall be the only method used to attach end fittings to webbing and to form eyes. The thread shall be in an even pattern and contain a sufficient number of stitches to develop the full breaking strength of the sling.

(6) "Environmental conditions." When synthetic web slings are used, the following precautions shall be taken:

(i) Nylon web slings shall not be used where fumes, vapors, sprays, mists or liquids of acids or phenolics are present.

(ii) Polyester and polypropylene web slings shall not be used where fumes, vapors, sprays, mists or liquids of caustics are present.

(iii) Web slings with aluminum fittings shall not be used where fumes,

vapors, sprays, mists or liquids of caustics are present.

(7) "Safe operating temperatures." Synthetic web slings of polyester and nylon shall not be used at temperatures in excess of 180 deg. F (82.2 deg. C). Polypropylene web slings shall not be used at temperatures in excess of 200 deg. F (93.33 deg. C).

(8) "Removal from service." Synthetic web slings shall be immediately removed from service if any of the following conditions are present:

1926.251(e)(8)(i)

(i) Acid or caustic burns;

(ii) Melting or charring of any part of the sling surface;

(iii) Snags, punctures, tears or cuts;

(iv) Broken or worn stitches; or

(v) Distortion of fittings.

(f) Shackles and hooks. (1) Table H-19 shall be used to determine the safe working loads of various sizes of shackles, except that higher safe working loads are permissible when recommended by the manufacturer for specific, identifiable products, provided that a safety factor of not less than 5 is maintained.

(2) The manufacturer's recommendations shall be followed in determining the safe working loads of the various sizes and types of specific and identifiable hooks. All hooks for which no applicable manufacturer's recommendations are available shall be tested to twice the intended safe working load before they are initially put into use. The Company shall maintain a record of the dates and results of such tests.

Table H-1—Rated Capacity (Working Load Limit), for Alloy Steel Chain Slings¹
Rated Capacity (Working Load Limit), Pounds
[Horizontal angles shown in parentheses] (2)

Chain size (inches)	Single branch sling—90° loading	Double sling vertical angle (1)			Triple and quadruple sling vertical angle (1)		
		30° (60°)	45° (45°)	60° (30°)	30° (60°)	45° (45°)	60° (30°)
1/4.....	3,250	5,560	4,550	3,250	8,400	6,800	4,900
3/8.....	6,600	11,400	9,300	6,600	17,000	14,000	9,900
1/2.....	11,250	19,500	15,900	11,250	29,000	24,000	17,000
5/8.....	16,500	28,500	23,300	16,500	43,000	35,000	24,500
3/4.....	23,000	39,800	32,500	23,000	59,500	48,500	34,500
7/8.....	28,750	49,800	40,600	28,750	74,500	61,000	43,000
1.....	38,750	67,100	54,800	38,750	101,000	82,000	58,000
1 1/8.....	44,500	77,000	63,000	44,500	115,500	94,500	66,500
1 1/4.....	57,500	99,500	81,000	57,500	149,000	121,500	86,000
1 3/8.....	67,000	116,000	94,000	67,000	174,000	141,000	100,500
1 1/2.....	80,000	138,000	112,500	80,000	207,000	169,000	119,500
1 3/4.....	100,000	172,000	140,000	100,000	258,000	210,000	150,000

¹ Other grades of proof tested steel chain include Proof Coil, BBB Coil and Hi-Test Chain. These grades are not recommended for overhead lifting and therefore are not covered by this code.

(1) Rating of multileg slings adjusted for angle of loading measured as the included angle between the inclined leg and the vertical.

(2) Rating of multileg slings adjusted for angle of loading between the inclined leg and the horizontal plane of the load.

Table H-2—Maximum Allowable Wear at any Point of Link

Chain size (inches)	Maximum allowable wear (inch)
1/4.....	3/64
3/8.....	5/64
1/2.....	7/64
5/8.....	9/64
3/4.....	5/32
7/8.....	11/64

Table II-2—Maximum Allowable Wear at any Point of Link—Continued

Chain size (inches)	Maximum allowable wear (inch)
1.....	3/16
1 1/8.....	7/32
1 1/4.....	1/4
1 3/8.....	9/32
1 1/2.....	5/16
1 3/4.....	11/32

Rope		Rated capacities, tons (2,000 lb.)								
Dia. (inches)	Constr.	Vertical			Choker			Vertical basket ¹		
		HT	MS	S	HT	MS	S	HT	MS	S
1/4	6×19	0.49	0.51	0.55	0.37	0.38	0.41	0.99	1.0	1.1
5/16	6×19	0.76	0.79	0.85	0.57	0.59	0.64	1.5	1.6	1.7
3/8	6×19	1.1	1.1	1.2	0.80	0.85	0.91	2.1	2.2	2.4
7/16	6×19	1.4	1.5	1.6	1.1	1.1	1.2	2.9	3.0	3.3
1/2	6×19	1.8	2.0	2.1	1.4	1.5	1.6	3.7	3.9	4.3
9/16	6×19	2.3	2.5	2.7	1.7	1.9	2.0	4.6	5.0	5.4
5/8	6×19	2.8	3.1	3.3	2.1	2.3	2.5	5.6	6.2	6.7
3/4	6×19	3.9	4.4	4.8	2.9	3.3	3.6	7.8	8.8	9.5
7/8	6×19	5.1	5.9	6.4	3.9	4.5	4.8	10.0	12.0	13.0
1	6×19	6.7	7.7	8.4	5.0	5.8	6.3	13.0	15.0	17.0
1 1/8	6×19	8.4	9.5	10.0	6.3	7.1	7.9	17.0	19.0	21.0
1 1/4	6×37	9.8	11.0	12.0	7.4	8.3	9.2	20.0	22.0	25.0
1 3/8	6×37	12.0	13.0	15.0	8.9	10.0	11.0	24.0	27.0	30.0
1 1/2	6×37	14.0	16.0	17.0	10.0	12.0	13.0	28.0	32.0	35.0
1 5/8	6×37	16.0	18.0	21.0	12.0	14.0	15.0	33.0	37.0	41.0
1 3/4	6×37	19.0	21.0	24.0	14.0	16.0	18.0	38.0	43.0	48.0
2	6×37	25.0	28.0	31.0	18.0	21.0	23.0	49.0	55.0	62.0

¹ These values only apply when the D/d ratio for HT slings is 10 or greater, and for MS and S Slings is 20 or greater where: D=Diameter of curvature around which the body of the sling is bent. d=Diameter of rope.
HT=Hand Tucked Splice and Hidden Tuck Splice. For hidden tuck splice (IWRC) use values in HT columns.
MS=Mechanical Splice.
S=Swaged or Zinc Poured Socket.

**Table H-4—Rated Capacities for Single Leg Slings
6 × 19 and 6 × 37 Classification Improved Plow Steel Grade Rope with Independent Wire Rope Core (IWRC)**

Rope		Rated capacities, tons (2,000 lb.)								
Dia. (inches)	Constr.	Vertical			Choker			Vertical basket ¹		
		HT	MS	S	HT	MS	S	HT	MS	S
1/4	6×19	0.53	0.56	0.59	0.40	0.42	0.44	1.0	1.1	1.2
5/16	6×19	0.81	0.87	0.92	0.61	0.65	0.69	1.6	1.7	1.8
3/8	6×19	1.1	1.2	1.3	0.86	0.93	0.98	2.3	2.5	2.6
7/16	6×19	1.5	1.7	1.8	1.2	1.3	1.3	3.1	3.4	3.5
1/2	6×19	2.0	2.2	2.3	1.5	1.6	1.7	3.9	4.4	4.6
9/16	6×19	2.5	2.7	2.9	1.8	2.1	2.2	4.9	5.5	5.8
5/8	6×19	3.0	3.4	3.6	2.2	2.5	2.7	6.0	6.8	7.2
3/4	6×19	4.2	4.9	5.1	3.1	3.6	3.8	8.4	9.7	10.0
7/8	6×19	5.5	6.6	6.9	4.1	4.9	5.2	11.0	13.0	14.0
1	6×19	7.2	8.5	9.0	5.4	6.4	6.7	14.0	17.0	18.0
1 1/8	6×19	9.0	10.0	11.0	6.8	7.8	8.5	18.0	21.0	23.0
1 1/4	6×37	10.0	12.0	13.0	7.9	9.2	9.9	21.0	24.0	26.0
1 3/8	6×37	13.0	15.0	16.0	9.6	11.0	12.0	25.0	29.0	32.0
1 1/2	6×37	15.0	17.0	19.0	11.0	13.0	14.0	30.0	35.0	38.0
1 5/8	6×37	18.0	20.0	22.0	13.0	15.0	17.0	35.0	41.0	44.0
1 3/4	6×37	20.0	24.0	26.0	15.0	18.0	19.0	41.0	47.0	51.0
2	6×37	26.0	30.0	33.0	20.0	23.0	25.0	53.0	61.0	66.0

¹ These values only apply when the D/d ratio for HT slings is 10 or greater, and for MS and S Slings is 20 or greater where: D=Diameter of curvature around which the body of the sling is bent. d=Diameter of rope.
HT=Hand Tucked Splice: For hidden tuck splice (IWRC) use Table H-3 values in HT column.
MS=Mechanical Splice.
S=Swaged or Zinc Poured Socket.

**Table H-5—Rated Capacities for Single Leg Slings
Cable Laid Rope—Mechanical Splice Only
7×7×7 and 7×7×19 Construction Galvanized Aircraft
Grade Rope
7×6×19 IWRC Construction Improved Plow Steel
Grade Rope**

Rope		Rated capacities, tons (2,000 lb.)		
Dia. (inches)	Constr.	Vertical	Choker	Vertical basket ¹
1/4	7×7×7	0.50	0.38	1.0
3/8	7×7×7	1.1	0.81	2.2
1/2	7×7×7	1.8	1.4	3.7
5/8	7×7×7	2.8	2.1	5.5
3/4	7×7×7	3.8	2.9	7.6
5/8	7×7×19	2.9	2.2	5.8
3/4	7×7×19	4.1	3.0	8.1
7/8	7×7×19	5.4	4.0	11.0
1	7×7×19	6.9	5.1	14.0
1 1/8	7×7×19	8.2	6.2	16.0
1 1/4	7×7×19	9.9	7.4	20.0

**Table H-5—Rated Capacities for Single Leg Slings—Continued
Cable Laid Rope—Mechanical Splice Only
7×7×7 and 7×7×19 Construction Galvanized Aircraft
Grade Rope
7×6×19 IWRC Construction Improved Plow Steel
Grade Rope**

Rope		Rated capacities, tons (2,000 lb.)		
Dia. (inches)	Constr.	Vertical	Choker	Vertical basket ¹
3/4	27×6×19	3.8	2.8	7.6
7/8	27×6×19	5.0	3.8	10.0
1	27×6×19	6.4	4.8	13.0
1 1/8	27×6×19	7.7	5.8	15.0
1 1/4	27×6×19	9.2	6.9	18.0
1 5/16	27×6×19	10.0	7.5	20.0
1 3/8	27×6×19	11.0	8.2	22.0
1 1/2	27×6×19	13.0	9.6	26.0

¹ These values only apply when the D/d ratio is 10 or greater where: D=Diameter of curvature around which the body of the sling is bent. d=Diameter of rope.

² IWRC.

**Table H-6—Rated Capacities for Single Leg Slings
8-Part and 6-Part Braided Rope
6 × 7 and 6 × 19 Construction Improved Plow Steel Grade Rope
7 × 7 Construction Galvanized Aircraft Grade Rope**

Component ropes		Rated capacities, tons (2,000 lb.)					
Dia. (inches)	Constr.	Vertical		Choker		Basket vertical to 30° ¹	
		8-Part	6-Part	8-Part	6-Part	8-Part	6-Part
3/32	6×7	0.42	0.32	0.32	0.24	0.74	0.55
1/8	6×7	0.76	0.57	0.57	0.42	1.3	0.98
3/16	6×7	1.7	1.3	1.3	0.94	2.9	2.2
3/32	7×7	0.51	0.39	0.38	0.29	0.89	0.67
1/8	7×7	0.95	0.71	0.71	0.53	1.6	1.2
3/16	7×7	2.1	1.5	1.5	1.2	3.6	2.7
3/16	6×19	1.7	1.3	1.3	0.98	3.0	2.2
1/4	6×19	3.1	2.3	2.3	1.7	5.3	4.0
5/16	6×19	4.8	3.6	3.6	2.7	8.3	6.2
3/8	6×19	6.8	5.1	5.1	3.8	12.0	8.9
7/16	6×19	9.3	6.9	6.9	5.2	16.0	12.0
1/2	6×19	12.0	9.0	9.0	6.7	21.0	15.0
9/16	6×19	15.0	11.0	11.0	8.5	26.0	20.0
5/8	6×19	19.0	14.0	14.0	10.0	32.0	24.0
3/4	6×19	27.0	20.0	20.0	15.0	46.0	35.0
7/8	6×19	36.0	27.0	27.0	20.0	62.0	47.0
1	6×19	47.0	35.0	35.0	26.0	81.0	61.0

¹ These values only apply when the D/d ratio is 20 or greater where: D=Diameter of curvature around which the body of the sling is bent. d=Diameter of component rope.

**Table H-7—Rated Capacities for 2-Leg and 3-Leg Bridle Slings
6 × 19 and 6 × 37 Classification Improved Plow Steel Grade Rope With Fiber Core (FC)**

Rope		Rated capacities, tons (2,000 lb.)											
Dia. (inches)	Constr.	2-leg bridle slings						3-leg bridle slings					
		30° ¹ (60°) ²		45° angle		60° ¹ (30°) ²		30° ¹ (60°) ²		45° angle		60° ¹ (30°) ²	
		HT	MS	HT	MS	HT	MS	HT	MS	HT	MS	HT	MS
1/4	6×19	0.85	0.88	0.70	0.72	0.49	0.51	1.3	1.3	1.0	1.1	0.74	0.7
5/16	6×19	1.3	1.4	1.1	1.1	0.76	0.79	2.0	2.0	1.6	1.7	1.1	1.2
3/8	6×19	1.8	1.9	1.5	1.6	1.1	1.1	2.8	2.9	2.3	2.4	1.6	1.7
7/16	6×19	2.5	2.6	2.0	2.2	1.4	1.5	3.7	4.0	3.0	3.2	2.1	2.3
1/2	6×19	3.2	3.4	2.6	2.8	1.8	2.0	4.8	5.1	3.9	4.2	2.8	3.0
9/16	6×19	4.0	4.3	3.2	3.5	2.3	2.5	6.0	6.5	4.9	5.3	3.4	3.7
5/8	6×19	4.8	5.3	4.0	4.4	2.8	3.1	7.3	8.0	5.9	6.5	4.2	4.6
3/4	6×19	6.8	7.6	5.5	6.2	3.9	4.4	10.0	11.0	8.3	9.3	5.8	6.6
7/8	6×19	8.9	10.0	7.3	8.4	5.1	5.9	13.0	15.0	11.0	13.0	7.7	8.9
1	6×19	11.0	13.0	9.4	11.0	6.7	7.7	17.0	20.0	14.0	16.0	10.0	11.0
1 1/8	6×19	14.0	16.0	12.0	13.0	8.4	9.5	22.0	24.0	18.0	20.0	13.0	14.0
1 1/4	6×37	17.0	19.0	14.0	16.0	9.8	11.0	25.0	29.0	21.0	23.0	15.0	17.0
1 3/8	6×37	20.0	23.0	17.0	19.0	12.0	13.0	31.0	35.0	25.0	28.0	18.0	20.0
1 1/2	6×37	24.0	27.0	20.0	22.0	14.0	16.0	36.0	41.0	30.0	33.0	21.0	24.0
1 5/8	6×37	28.0	32.0	23.0	26.0	16.0	18.0	43.0	48.0	35.0	39.0	25.0	28.0
1 3/4	6×37	33.0	37.0	27.0	30.0	19.0	21.0	49.0	56.0	40.0	45.0	28.0	32.0
2	6×37	43.0	48.0	35.0	39.0	25.0	28.0	64.0	72.0	52.0	59.0	37.0	41.0

HT=Hand Tucked Splice.

MS=Mechanical Splice.

¹ Vertical angles.

² Horizontal angles.

**Table H-8—Rated Capacities for 2-Leg and 3-Leg Bridle Slings
6 × 19 and 6 × 37 Classification Improved Plow Steel Grade Rope With Independent Wire Rope Core (IWRC)**

Rope		Rated capacities, tons (2,000 lb.)											
Dia. (inches)	Constr.	2-leg bridle slings						3-leg bridle slings					
		30° ¹ (60°) ²		45° angle		60° ¹ (30°) ²		30° ¹ (60°) ²		45° angle		60° ¹ (30°) ²	
		HT	MS	HT	MS	HT	MS	HT	MS	HT	MS	HT	MS
1/4	6×19	0.92	0.97	0.75	0.79	0.53	0.56	1.4	1.4	1.1	1.2	0.79	0.84
5/16	6×19	1.4	1.5	1.1	1.2	0.81	0.87	2.1	2.3	1.7	1.8	1.2	1.3
3/8	6×19	2.0	2.1	1.6	1.8	1.1	1.2	3.0	3.2	2.4	2.6	1.7	1.9
7/16	6×19	2.7	2.9	2.2	2.4	1.5	1.7	4.0	4.4	3.3	3.6	2.3	2.5
1/2	6×19	3.4	3.8	2.8	3.1	2.0	2.2	5.1	5.7	4.2	4.6	3.0	3.3
9/16	6×19	4.3	4.8	3.5	3.9	2.5	2.7	6.4	7.1	5.2	5.8	3.7	4.1
5/8	6×19	5.2	5.9	4.2	4.8	3.0	3.4	7.8	8.8	6.4	7.2	4.5	5.1
3/4	6×19	7.3	8.4	5.9	6.9	4.2	4.9	11.0	13.0	8.9	10.0	6.3	7.3
7/8	6×19	9.6	11.0	7.8	9.3	5.5	6.6	14.0	17.0	12.0	14.0	8.3	9.9
1	6×19	12.0	15.0	10.0	12.0	7.2	8.5	19.0	22.0	15.0	18.0	11.0	13.0
1 1/8	6×19	16.0	18.0	13.0	15.0	9.0	10.0	23.0	27.0	19.0	22.0	13.0	16.0
1 1/4	6×37	18.0	21.0	15.0	17.0	10.0	12.0	27.0	32.0	22.0	26.0	16.0	18.0
1 3/8	6×37	22.0	25.0	18.0	21.0	13.0	15.0	33.0	38.0	27.0	31.0	19.0	22.0
1 1/2	6×37	26.0	30.0	21.0	25.0	15.0	17.0	39.0	45.0	32.0	37.0	23.0	26.0
1 5/8	6×37	31.0	35.0	25.0	29.0	18.0	20.0	46.0	53.0	38.0	43.0	27.0	31.0
1 3/4	6×37	35.0	41.0	29.0	33.0	20.0	24.0	53.0	61.0	43.0	50.0	31.0	35.0
2	6×37	46.0	53.0	37.0	43.0	26.0	30.0	68.0	79.0	56.0	65.0	40.0	46.0

HT=Hand Tucked Splice.

MS=Mechanical Splice.

¹ Vertical angles.

² Horizontal angles.

**Table H-9—Rated Capacities for 2-Leg and 3-Leg Bridle Slings
Cable Laid Rope—Mechanical Splice Only
7×7×7 and 7×7×19 Construction Galvanized Aircraft Grade Rope
7×6×19 IWRC Construction Improved Plow Steel Grade Rope**

Rope		Rated capacities, tons (2,000 lb.)					
Dia. (inches)	Constr.	2-leg bridle sling			3-leg bridle sling		
		30° ¹ (60°) ²	45° angle	60° ¹ (30°) ²	30° ¹ (60°) ²	45° angle	60° ¹ (30°) ²
1/4	7×7×7	0.87	0.71	0.50	1.3	1.1	0.75
3/8	7×7×7	1.9	1.5	1.1	2.8	2.3	1.6
1/2	7×7×7	3.2	2.6	1.8	4.8	3.9	2.8
5/8	7×7×7	4.8	3.9	2.8	7.2	5.9	4.2
3/4	7×7×7	6.6	5.4	3.8	9.9	8.1	5.7
5/8	7×7×19	5.0	4.1	2.9	7.5	6.1	4.3
3/4	7×7×19	7.0	5.7	4.1	10.0	8.6	6.1
7/8	7×7×19	9.3	7.6	5.4	14.0	11.0	8.1
1	7×7×19	12.0	9.7	6.9	18.0	14.0	10.0
1 1/8	7×7×19	14.0	12.0	8.2	21.0	17.0	12.0
1 1/4	7×7×19	17.0	14.0	9.9	26.0	21.0	15.0
3/4	7×6×19 IWRC	6.6	5.4	3.8	9.9	8.0	5.7
7/8	7×6×19 IWRC	8.7	7.1	5.0	13.0	11.0	7.5
1	7×6×19 IWRC	11.0	9.0	6.4	17.0	13.0	9.6
1 1/8	7×6×19 IWRC	13.0	11.0	7.7	20.0	16.0	11.0
1 1/4	7×6×19 IWRC	16.0	13.0	9.2	24.0	20.0	14.0
1 5/16	7×6×19 IWRC	17.0	14.0	10.0	26.0	21.0	15.0
1 3/8	7×6×19 IWRC	19.0	15.0	11.0	28.0	23.0	16.0
1 1/2	7×6×19 IWRC	22.0	18.0	13.0	33.0	27.0	19.0

¹ Vertical angles.
² Horizontal angles.

**Table II-10—Rated Capacities for 2-Leg and 3-Leg Bridle Slings
8-Part and 6-Part Braided Rope
6×7 and 6×19 Construction Improved Plow Steel Grade Rope
7×7 Construction Galvanized Aircraft Grade Rope**

Rope		Rated capacities, tons (2,000 lb.)											
Dia. (inches)	Constr.	2-leg bridle slings						3-leg bridle slings					
		30° ¹ (60°) ²		45° angle		60° ¹ (30°) ²		30° ¹ (60°) ²		45° angle		60° ¹ (30°) ²	
		8-Part	6-Part	8-Part	6-Part	8-Part	6-Part	8-Part	6-Part	8-Part	6-Part	8-Part	6-Part
3/32	6×7	0.74	0.55	0.60	0.45	0.42	0.32	1.1	0.83	0.90	0.68	0.64	0.48
1/8	6×7	1.3	0.98	1.1	0.80	0.76	0.57	2.0	1.5	1.6	1.2	1.1	0.85
3/16	6×7	2.9	2.2	2.4	1.8	1.7	1.3	4.4	3.3	3.6	2.7	2.5	1.9
3/32	7×7	0.89	0.67	0.72	0.55	0.51	0.39	1.3	1.0	1.1	0.82	0.77	0.58
1/8	7×7	1.6	1.2	1.3	1.0	0.95	0.71	2.5	1.8	2.0	1.5	1.4	1.1
3/16	7×7	3.6	2.7	2.9	2.2	2.1	1.5	5.4	4.0	4.4	3.3	3.1	2.3
3/16	6×19	3.0	2.2	2.4	1.8	1.7	1.3	4.5	3.4	3.7	2.8	2.6	1.9
1/4	6×19	5.3	4.0	4.3	3.2	3.1	2.3	8.0	6.0	6.5	4.9	4.6	3.4
5/16	6×19	8.3	6.2	6.7	5.0	4.8	3.6	12.0	9.3	10.0	7.6	7.1	5.4
3/8	6×19	12.0	8.9	9.7	7.2	6.8	5.1	18.0	13.0	14.0	11.0	10.0	7.7
7/16	6×19	16.0	12.0	13.0	9.8	9.3	6.9	24.0	18.0	20.0	15.0	14.0	10.0
1/2	6×19	21.0	15.0	17.0	13.0	12.0	9.0	31.0	23.0	25.0	19.0	18.0	13.0
9/16	6×19	26.0	20.0	21.0	16.0	15.0	11.0	39.0	29.0	32.0	24.0	23.0	17.0
5/8	6×19	32.0	24.0	26.0	20.0	19.0	14.0	48.0	36.0	40.0	30.0	28.0	21.0
3/4	6×19	46.0	35.0	38.0	28.0	27.0	20.0	69.0	52.0	56.0	42.0	40.0	30.0
7/8	6×19	62.0	47.0	51.0	38.0	36.0	27.0	94.0	70.0	76.0	57.0	54.0	40.0
1	6×19	81.0	61.0	66.0	50.0	47.0	35.0	122.0	91.0	99.0	74.0	70.0	53.0

¹ Vertical angles.
² Horizontal angles.

Table II-11—Rated Capacities for Strand Laid Grommet—Hand Tucked Improved Plow Steel Grade Rope

Rope		Rated capacities, tons (2,000 lb.)		
Dia. (inches)	Constr.	Vertical	Choker	Vertical basket ¹
1/4	7×19	0.85	0.64	1.7
3/16	7×19	1.3	1.0	2.6
3/8	7×19	1.9	1.4	3.8
7/16	7×19	2.6	1.9	5.2
1/2	7×19	3.3	2.5	6.7
9/16	7×19	4.2	3.1	8.4
5/8	7×19	5.2	3.9	10.00
3/4	7×19	7.4	5.6	15.0
7/8	7×19	10.0	7.5	20.0
1	7×19	13.0	9.7	26.0
1 1/8	7×19	16.0	12.0	32.0
1 1/4	7×37	18.0	14.0	37.0
1 3/8	7×37	22.0	16.0	44.0
1 1/2	7×37	26.0	19.0	52.0

¹ These values only apply when the D/d ratio is 5 or greater where: D=Diameter of curvature around which rope is bent. d=Diameter of rope body.

Table II-12—Rated Capacities for Cable Laid Grommet—Hand Tucked 7×6×7 and 7×6×19 Construction Improved Plow Steel Grade Rope 7×7×7 Construction Galvanized Aircraft Grade Rope

Cable body		Rated capacities, tons (2,000 lb.)		
Dia. (inches)	Constr.	Vertical	Choker	Vertical basket ¹
3/8	7×6×7	1.3	0.95	2.5
9/16	7×6×7	2.8	2.1	5.6
3/8	7×6×7	3.8	2.8	7.6
3/8	7×7×7	1.6	1.2	3.2
9/16	7×7×7	3.5	2.6	6.9
5/8	7×7×7	4.5	3.4	9.0
5/8	7×6×19	3.9	3.0	7.9
3/4	7×6×19	5.1	3.8	10.0
13/16	7×6×19	7.9	5.9	16.0
1 1/8	7×6×19	11.0	8.4	22.0
1 3/16	7×6×19	15.0	11.0	30.0
1 1/2	7×6×19	19.0	14.0	39.0
1 11/16	7×6×19	24.0	18.0	49.0
1 7/8	7×6×19	30.0	22.0	60.0
2 1/4	7×6×19	42.0	31.0	84.0
2 5/8	7×6×19	56.0	42.0	112.0

¹ These values only apply when the D/d ratio is 5 or greater where: D=Diameter of curvature around which cable body is bent. d=Diameter of cable body.

Table II-13—Rated Capacities for Strand Laid Endless Slings—Mechanical Joint Improved Plow Steel Grade Rope

Rope body		Rated capacities, tons (2,000 lb.)		
Dia. (inches)	Constr.	Vertical	Choker	Vertical basket ¹
1/4	26×19	0.92	0.69	1.8
3/8	26×19	2.0	1.5	4.1
1/2	26×19	3.6	2.7	7.2
5/8	26×19	5.6	4.2	11.0
3/4	26×19	8.0	6.0	16.0
7/8	26×19	11.0	8.1	21.0
1	26×19	14.0	10.0	28.0
1 1/8	26×19	18.0	13.0	35.0
1 1/4	26×37	21.0	15.0	41.0
1 3/8	26×37	25.0	19.0	50.0
1 1/2	26×37	29.0	22.0	59.0

¹ These values only apply when the D/d ratio is 5 or greater where: D=Diameter of curvature around which rope is bent. d=Diameter of rope body.

² IWRC.

Table II-14—Rated Capacities for Cable Laid Endless Slings—Mechanical Joint 7×7×7 and 7×7×19 Construction Galvanized Aircraft Grade Rope 7×6×19 IWRC Construction Improved Plow Steel Grade Rope

Cable body		Rated capacities, tons (2,000 lb.)		
Dia. (inches)	Constr.	Vertical	Choker	Vertical basket ¹
1/4	7×7×7	0.83	0.62	1.6
3/8	7×7×7	1.8	1.3	3.5
1/2	7×7×7	3.0	2.3	6.1
5/8	7×7×7	4.5	3.4	9.1
3/4	7×7×7	6.3	4.7	12.0
5/8	7×7×19	4.7	3.5	9.5
3/4	7×7×19	6.7	5.0	13.0
7/8	7×7×19	8.9	6.6	18.0
1	7×7×19	11.0	8.5	22.0
1 1/8	7×7×19	14.0	10.0	28.0
1 1/4	7×7×19	17.0	12.0	33.0
3/4	27×6×19	6.2	4.7	12.0
7/8	27×6×19	8.3	6.2	16.0
1	27×6×19	10.0	7.9	21.0
1 1/8	27×6×19	13.0	9.7	26.0
1 1/4	27×6×19	16.0	12.0	31.0
1 3/8	27×6×19	18.0	14.0	37.0
1 1/2	27×6×19	22.0	16.0	43.0

¹ These values only apply when the D/d ratio is 5 or greater where: D=Diameter of curvature around which cable body is bent. d=Diameter of cable body.

² IWRC.

Table II-15—Manila Rope Slings
[Angle of rope to vertical shown in parentheses]

Rope diameter nominal in inches	Nominal weight per 100 ft. in pounds	Minimum breaking strength in pounds	Rated capacity in pounds (safety factor=5)											
			Eye and eye sling						Endless sling					
			Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal				Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal			
					90° (0°)	60° (30°)	45° (45°)	30° (60°)			90° (0°)	60° (30°)	45° (45°)	30° (60°)
1/2	7.5	2,650	550	250	1,100	900	750	550	950	500	1,900	1,700	1,400	950
9/16	10.4	3,450	700	350	1,400	1,200	1,000	700	1,200	600	2,500	2,200	1,800	1,200
3/8	13.3	4,400	900	450	1,800	1,500	1,200	900	1,600	800	3,200	2,700	2,200	1,600
7/16	16.7	5,400	1,100	550	2,200	1,900	1,500	1,100	2,000	950	3,900	3,400	2,800	2,000
13/16	19.5	6,500	1,300	650	2,600	2,300	1,800	1,300	2,300	1,200	4,700	4,100	3,300	2,300
7/8	22.5	7,700	1,500	750	3,100	2,700	2,200	1,500	2,800	1,400	5,600	4,800	3,900	2,800
1	27.0	9,000	1,800	900	3,600	3,100	2,600	1,800	3,200	1,600	6,500	5,600	4,600	3,200
1 1/16	31.3	10,500	2,100	1,100	4,200	3,600	3,000	2,100	3,800	1,900	7,600	6,600	5,400	3,800
1 1/8	36.0	12,000	2,400	1,200	4,800	4,200	3,400	2,400	4,300	2,200	8,600	7,500	6,100	4,300
1 1/4	41.7	13,500	2,700	1,400	5,400	4,700	3,800	2,700	4,900	2,400	9,700	8,400	6,900	4,900
1 3/8	47.9	15,000	3,000	1,500	6,000	5,200	4,300	3,000	5,400	2,700	11,000	9,400	7,700	5,400
1 1/2	59.9	18,500	3,700	1,850	7,400	6,400	5,200	3,700	6,700	3,300	13,500	11,500	9,400	6,700
1 5/8	74.6	22,500	4,500	2,300	9,000	7,800	6,400	4,500	8,100	4,100	16,000	14,000	11,500	8,000
1 3/4	89.3	26,500	5,300	2,700	10,500	9,200	7,500	5,300	9,500	4,800	19,000	16,500	13,500	9,500
2	107.5	31,000	6,200	3,100	12,500	10,500	8,800	6,200	11,000	5,600	22,500	19,500	16,000	11,000
2 1/8	125.0	36,000	7,200	3,600	14,500	12,500	10,000	7,200	13,000	6,500	26,000	22,500	18,500	13,000
2 1/4	146.0	41,000	8,200	4,100	16,500	14,000	11,500	8,200	15,000	7,400	29,500	25,500	21,000	15,000
2 1/2	166.7	46,500	9,300	4,700	18,500	16,000	13,000	9,300	16,500	8,400	33,500	29,000	23,500	16,500
2 3/4	190.8	52,000	10,500	5,200	21,000	18,000	14,500	10,500	18,500	9,500	37,500	32,500	26,500	18,500

Table II-16—Nylon Rope Slings
[Angle of rope to vertical shown in parentheses]

Rope diameter nominal in inches	Nominal weight per 100 ft. in pounds	Minimum breaking strength in pounds	Rated capacity in pounds (safety factor=9)											
			Eye and eye sling						Endless sling					
			Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal				Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal			
					90° (0°)	60° (30°)	45° (45°)	30° (60°)			90° (0°)	60° (30°)	45° (45°)	30° (60°)
1/2	6.5	6,080	700	350	1,400	1,200	950	700	1,200	600	2,400	2,100	1,700	1,200
9/16	8.3	7,600	850	400	1,700	1,500	1,200	850	1,500	750	3,000	2,600	2,200	1,500
3/8	10.5	9,880	1,100	550	2,200	1,900	1,600	1,100	2,000	1,000	4,000	3,400	2,800	2,000
7/16	14.5	13,490	1,500	750	3,000	2,600	2,100	1,500	2,700	1,400	5,400	4,700	3,800	2,700
13/16	17.0	16,150	1,800	900	3,600	3,100	2,600	1,800	3,200	1,600	6,400	5,600	4,600	3,200
7/8	20.0	19,000	2,100	1,100	4,200	3,700	3,000	2,100	3,800	1,900	7,600	6,600	5,400	3,800
1	26.0	23,750	2,600	1,300	5,300	4,600	3,700	2,600	4,800	2,400	9,500	8,200	6,700	4,800
1 1/16	29.0	27,360	3,000	1,500	6,100	5,300	4,300	3,000	5,500	2,700	11,000	9,500	7,700	5,500
1 1/8	34.0	31,350	3,500	1,700	7,000	6,000	5,000	3,500	6,300	3,100	12,500	11,000	8,900	6,300
1 1/4	40.0	35,625	4,000	2,000	7,900	6,900	5,600	4,000	7,100	3,600	14,500	12,500	10,000	7,100
1 3/8	45.0	40,850	4,500	2,300	9,100	7,900	6,400	4,500	8,200	4,100	16,500	14,000	12,000	8,200
1 1/2	55.0	50,350	5,600	2,800	11,000	9,700	7,900	5,600	10,000	5,000	20,000	17,500	14,000	10,000
1 5/8	68.0	61,750	6,900	3,400	13,500	12,000	9,700	6,900	12,500	6,200	24,500	21,500	17,500	12,500
1 3/4	83.0	74,100	8,200	4,100	16,500	14,500	11,500	8,200	15,000	7,400	29,500	27,500	21,000	15,000
2	95.0	87,400	9,700	4,900	19,500	17,000	13,500	9,700	17,500	8,700	35,000	30,500	24,500	17,500
2 1/8	109.0	100,700	11,000	5,600	22,500	19,500	16,000	11,000	20,000	10,000	40,500	35,000	28,500	20,000
2 1/4	129.0	118,750	13,000	6,600	26,500	23,000	18,500	13,000	24,000	12,000	47,500	41,000	33,500	24,000
2 1/2	149.0	133,000	15,000	7,400	29,500	25,500	21,000	15,000	26,500	13,500	53,000	46,000	37,500	26,500
2 3/4	168.0	153,900	17,100	8,600	34,000	29,500	24,000	17,000	31,000	15,500	61,500	53,500	43,500	31,000

Table H-17—Polyester Rope Slings
 [Angle of rope to vertical shown in parentheses]

Rope diameter nominal in inches	Nominal weight per 100 ft. in pounds	Minimum breaking strength in pounds	Rated capacity in pounds (safety factor=9)											
			Eye and eye sling						Endless sling					
			Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal				Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal			
					90° (0°)	60° (30°)	45° (45°)	30° (60°)			90° (0°)	60° (30°)	45° (45°)	30° (60°)
1/2	8.0	6,080	700	350	1,400	1,200	950	700	1,200	600	2,400	2,100	1,700	1,200
9/16	10.2	7,600	850	400	1,700	1,500	1,200	850	1,500	750	3,000	2,600	2,200	1,500
3/8	13.0	9,500	1,100	550	2,100	1,800	1,500	1,100	1,900	950	3,800	3,300	2,700	1,900
1/4	17.5	11,875	1,300	650	2,600	2,300	1,900	1,300	2,400	1,200	4,800	4,100	3,400	2,400
13/16	21.0	14,725	1,600	800	3,300	2,800	2,300	1,600	2,900	1,500	5,900	5,100	4,200	2,900
7/8	25.0	17,100	1,900	950	3,800	3,300	2,700	1,900	3,400	1,700	6,800	5,900	4,800	3,400
1	30.5	20,900	2,300	1,200	4,600	4,000	3,300	2,300	4,200	2,100	8,400	7,200	5,900	4,200
1 1/16	34.5	24,225	2,700	1,300	5,400	4,700	3,800	2,700	4,800	2,400	9,700	8,400	6,900	4,800
1 1/8	40.0	28,025	3,100	1,600	6,200	5,400	4,400	3,100	5,600	2,800	11,000	9,700	7,900	5,600
1 1/4	46.3	31,540	3,500	1,800	7,000	6,100	5,000	3,500	6,300	3,200	12,500	11,000	8,900	6,300
1 1/2	52.5	35,625	4,000	2,000	7,900	6,900	5,600	4,000	7,100	3,600	14,500	12,500	10,000	7,100
1 5/8	66.8	44,460	4,900	2,500	9,900	8,600	7,000	4,900	8,900	4,400	18,000	15,500	12,500	8,900
1 3/4	82.0	54,150	6,000	3,000	12,000	10,400	8,500	6,000	11,000	5,400	21,500	19,000	15,500	11,000
1 7/8	98.0	64,410	7,200	3,600	14,500	12,500	10,000	7,200	13,000	6,400	26,000	22,500	18,000	13,000
2	118.0	76,000	8,400	4,200	17,000	14,500	12,000	8,400	15,000	7,600	30,500	26,500	21,500	15,000
2 1/8	135.0	87,400	9,700	4,900	19,500	17,000	13,500	9,700	17,500	8,700	35,000	30,500	24,500	17,500
2 1/4	157.0	101,650	11,500	5,700	22,500	19,500	16,000	11,500	20,500	10,000	40,500	35,000	29,000	20,500
2 1/2	181.0	115,900	13,000	6,400	26,000	22,500	18,000	13,000	23,000	11,500	46,500	40,000	33,000	23,000
2 3/4	205.0	130,150	14,500	7,200	29,000	25,000	20,500	14,500	26,000	13,000	52,000	45,000	37,000	26,000

Table H-18—Polypropylene Rope Slings
 [Angle of rope to vertical shown in parentheses]

Rope diameter nominal in inches	Nominal weight per 100 ft. in pounds	Minimum breaking strength in pounds	Rated capacity in pounds (safety factor=6)											
			Eye and eye sling						Endless sling					
			Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal				Vertical hitch	Choker hitch	Basket hitch; angle of rope to horizontal			
					90° (0°)	60° (30°)	45° (45°)	30° (60°)			90° (0°)	60° (30°)	45° (45°)	30° (60°)
1/2	4.7	3,990	650	350	1,300	1,200	950	650	1,200	600	2,400	2,100	1,700	1,200
9/16	6.1	4,845	800	400	1,600	1,400	1,100	800	1,500	750	2,900	2,500	2,100	1,500
3/8	7.5	5,890	1,000	500	2,000	1,700	1,400	1,000	1,800	900	3,500	3,100	2,500	1,800
1/4	10.7	8,075	1,300	700	2,700	2,300	1,900	1,300	2,400	1,200	4,900	4,200	3,400	2,400
13/16	12.7	9,405	1,600	800	3,100	2,700	2,200	1,600	2,800	1,400	5,600	4,900	4,000	2,800
7/8	15.0	10,925	1,800	900	3,600	3,200	2,600	1,800	3,300	1,600	6,600	5,700	4,600	3,300
1	18.0	13,300	2,200	1,100	4,400	3,800	3,100	2,200	4,000	2,000	8,000	6,900	5,600	4,000
1 1/16	20.4	15,200	2,500	1,300	5,100	4,400	3,600	2,500	4,600	2,300	9,100	7,900	6,500	4,600
1 1/8	23.7	17,385	2,900	1,500	5,800	5,000	4,100	2,900	5,200	2,600	10,500	9,000	7,400	5,200
1 1/4	27.0	19,950	3,300	1,700	6,700	5,800	4,700	3,300	6,000	3,000	12,000	10,500	8,500	6,000
1 1/2	30.5	22,325	3,700	1,900	7,400	6,400	5,300	3,700	6,700	3,400	13,500	11,500	9,500	6,700
1 5/8	38.5	28,215	4,700	2,400	9,400	8,100	6,700	4,700	8,500	4,200	17,000	14,500	12,000	8,500
1 3/4	47.5	34,200	5,700	2,900	11,500	9,900	8,100	5,700	10,500	5,100	20,500	18,000	14,500	10,500
1 7/8	57.0	40,850	6,800	3,400	13,500	12,000	9,600	6,800	12,500	6,100	24,500	21,000	17,500	12,500
2	69.0	49,400	8,200	4,100	16,500	14,500	11,500	8,200	15,000	7,400	29,500	25,500	21,000	15,000
2 1/8	80.0	57,950	9,700	4,800	19,500	16,500	13,500	9,700	17,500	8,700	35,000	30,100	24,500	17,500
2 1/4	92.0	65,550	11,000	5,500	22,000	19,000	15,500	11,000	19,500	9,900	39,500	34,000	28,000	19,500
2 1/2	107.0	76,000	12,500	6,300	25,500	22,000	18,000	12,500	23,000	11,500	45,500	39,500	32,500	23,000
2 3/4	120.0	85,500	14,500	7,100	28,500	24,500	20,000	14,500	25,500	13,000	51,500	44,500	36,500	25,500

Table H-19—Safe Working Loads for Shackles
[In tons of 2,000 pounds]

Material size (inches)	Pin diameter (inches)	Safe working load
1/2.....	5/8	1.4
5/8.....	3/4	2.2
3/4.....	7/8	3.2
7/8.....	1	4.3
1.....	1 1/8	5.6
1 1/8.....	1 1/4	6.7
1 1/4.....	1 3/8	8.2
1 3/8.....	1 1/2	10.0
1 1/2.....	1 5/8	11.9
1 3/4.....	2	16.2
2.....	2 1/4	21.2

Table H-20—Number and Spacing of U-Bolt Wire
Rope Clips

Improved plow steel, rope diameter (inches)	Number of clips		Minimum spacing (inches)
	Drop forged	Other material	
1/2.....	3	4	3
5/8.....	3	4	3 3/4
3/4.....	4	5	4 1/2
7/8.....	4	5	5 1/4
1.....	5	6	6
1 1/8.....	6	6	6 3/4
1 1/4.....	6	7	7 1/2
1 3/8.....	7	7	8 1/4
1 1/2.....	7	8	9